

relax | refresh | renew



Clearwater Spas.com



www.clearwaterspas.com



Savor a few stolen moments of refreshment,  
reflection and renewal everyday.

*...you deserve it*

You know that feeling when you arrive at your favorite destination place – the tropics, a rustic mountain hideaway, a quiet cabin at the water's edge? The geography is not important – that feeling of utter peace is what draws you back. Now you can experience that restoration of the soul even when you can't get away, with your own backyard retreat.

*...everyday*



*Our Commitment to Excellence*

Our commitment to excellence goes back to the very first spa we manufactured, back in 1976, and is evident in everything we do. Everyone, from the maintenance staff to the quality control department, works hard to keep customers happy and provide only products of the highest quality.

This commitment leads us to continuously evaluate our methods to maintain our position as a technology leader. We were the first company to produce an ecologically sound product. We proudly produce Clearwater Spas without fiberglass/resin and other environmentally destructive agents. We believe that true enjoyment of your valuable leisure time is only possible when you have quality products to enjoy in a healthy environment. In addition, our spas are among the most energy efficient spas in the world.

See for yourself what this commitment to excellence looks like. Contact your Clearwater Spas dealer and get started on finding your own personal relaxation destination.

Ron Clearwater  
Founder and CEO

## □ Why Clearwater Spas?

### World Class Quality

With over 36 years of award winning experience in design and engineering, the Clearwater Spas brand has become associated with quality and customer satisfaction throughout the world.

### Global Service Network Support

Clearwater Spas are sold through our certified dealers in 15 countries throughout the world. Visit us online at [www.clearwaterspas.com](http://www.clearwaterspas.com) to find a dealer near you.

### Energy Efficient & Green

Clearwater Spas is strongly committed to protecting the health of our environment and manufacturing energy efficient hot tubs that help to conserve our natural resources.

### Protecting our Environment

Clearwater Spas prides itself in using environmentally friendly and recycled materials to help reduce the environmental impact on our planet.

### Leading Innovator

As a leading innovator of quality hot tubs, we are continually setting the bar higher above others. Our engineering and design team meticulously crafts every component's style and function for specific reasons – durability, strength, reliability, efficiency, comfort and ultimate beauty. Our commitment to excellence has earned us awards and recognition from many respected industry organizations



## □ Motionless Meditation

The concept of water therapy is simple, yet powerful. Hot water swirling across your body creates relaxing – and stimulating – sensations that have pleasing effects on your body and soul.



### **Relax and Enjoy our Quiet Hydromassage**

The exclusive hydrotherapy action created in Clearwater Spas is a mixture of warm air blended with a balanced warm water flow. This Clearwater Whisper Flow Technology begins with a powerful, energy efficient high performance pump engineered to deliver high volumes of water while reducing the noise common with other brands. An exclusive manifold plumbing design guarantees an even distribution of water to each therapy jet. Warm air is introduced to the water stream, as air from the heated interior of the spa cabinet is pulled through a hydrotherapy valve. The result? The most stimulating hydro therapy massage you can imagine – and only from Clearwater Spas.



### **The Healing Benefits of Hydrotherapy**

Over the last decade, as sports medicine and physical rehabilitation professionals have increasingly come to rely on spa therapy for its therapeutic benefits, the rest of us have also become more aware of the daily benefits of hydrotherapy. When your body becomes buoyant, aches and pains drain from your joints as pressure is relieved. As your body temperature warms, lactic acids are cleansed from your muscles. As the jets stimulate your body, endorphins – the body's natural painkillers – are released.



### **Medical Benefits for Arthritis and Muscle Pain**

You know hydrotherapy feels good, but what do the experts say? The National Arthritis Association strongly endorses the use of hot water therapy for the treatment of arthritis pain. Hot water hydrotherapy can also be helpful for people who suffer from fibromyalgia that experience chronic pain in their muscles and joints, as well as other challenging symptoms.



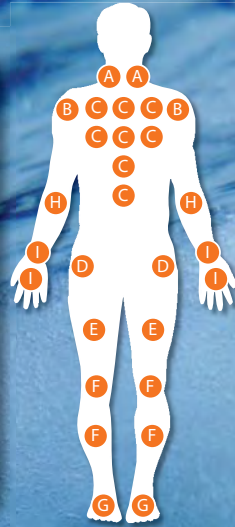
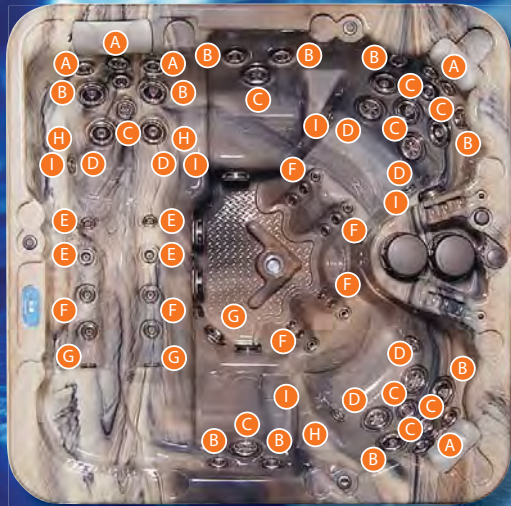
### **Relieve Stress and Sleep Better**

Maybe you don't have arthritis, and maybe you aren't a professional athlete, but you do deserve a daily, relaxing getaway from worry and your mile-long to-do list. Enjoying a Clearwater Spa will bring a lifetime of therapeutic pleasure in relieving the stresses, aches and pains of everyday life. Slip out of your cares and into the warm comforting waters of a Clearwater Spa today. It will change your life forever.



## Our Massage Jets Have You Covered

Our jets and ergonomic seating are carefully designed to give you the ultimate massage.



Clearwater Spas specially designed jets and seating configurations focus the massage therapy to target specific areas of the body and to reproduce many professional massage techniques such as:

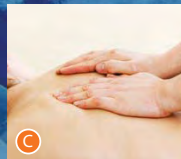
- Deep Tissue Massage
- Swedish Massage
- Shiatsu Massage
- Thai Massage
- Reflexology
- Physical Therapy



**Neck & Upper Back**  
Relieves: muscles, tightness and headaches.



**Shoulder & Rotator Cuff**  
Relieves: muscles, stiff joints and improves flexibility.



**Back & Spine**  
Relieves: muscles, stiff joints, arthritis and improves flexibility.



**Lower Back & Hips**  
Relieves: muscles, aches and sciatic hip pain.



**Thigh & Upper Leg**  
Relieves: muscles, cramps and joint pain.



**Lower Leg & Calf**  
Relieves: muscles, cramps and joint pain.



**Foot, Ankle & Heel**  
Relieves: arthritis, plantar fasciitis, arthritis and joint pain.



**Arm & Elbow**  
Relieves: arthritis, tennis elbow and carpal tunnel syndrome



**Hand & Wrist**  
Relieves: arthritis, carpal tunnel syndrome and joint pain.

**Relax Better**  
**Sleep Better**  
**Feel Better**  
**Live Better**

## Jet Therapy Puts You In Control

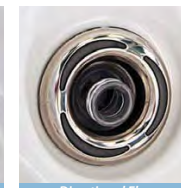
Soaking in a Clearwater Spa is truly the perfect therapy for your body. As carefully designed jets do their work, millions of air bubbles are injected into the warm water flow to caress your entire body. Clearwater Spas engineers all of our spas to be hydraulically balanced. This provides you control of water volume and air flow for every jet from 0 – 100%. With this ability to control volume and pressure, combined with ergonomic seating, you can create the jet massage that is right for you.

### STAINLESS JETS WITH GRAPHITE ACCENTS

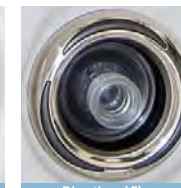
These jets can be illuminated by our multi-colored mood lighting.



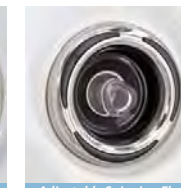
Focused Flow



Directional Flow



Directional Flow



Adjustable Spinning Flow

### 2" ClearFlow™ Micro Jet

This jet allows Clearwater Spas to group multiple jets together in a small area. These jet groupings allow the hydrotherapy to be maximized in leg, arm and shoulder areas for your ultimate comfort.

### 3" ClearFlow™ Directional Jet

This jet provides massaging relief to the neck and shoulder as well as areas affected by discomfort from carpal tunnel syndrome and arthritis. This jet can be directed to maximize your ultimate comfort, as it is fully adjustable.

### 3.5" & 5" ClearFlow™ Directional Jet

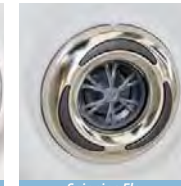
Direct maximum power flow of warm water hydrotherapy on the larger muscle groups where you need it the most. This fully adjustable jet can be directed and focused on areas that need a deep tissue massage.

### 3" ClearFlow™ Adjustable Spinner Jet

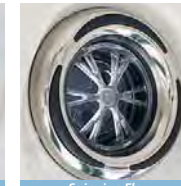
This jet propels an extravagant swirl of water and air bubbles for smaller muscle groups. With just a touch, you can change the water flow direction to a rotating or spinning jet. Its single port massage action creates a luxurious hydrotherapy experience. Adjustable water flow and water pattern.



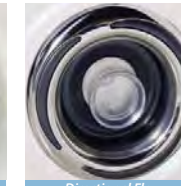
Adjustable Spinning Flow



Spinning Flow



Spinning Flow



Directional Flow

### 3.5" & 5" ClearFlow™ Adjustable Spinner Jet

This jet propels a higher flow of warm water for a deep tissue "kneading effect" massage. With just a touch, you can change the water flow direction to a rotating or spinning jet. All of our commonly sized jets are interchangeable. Adjustable water flow and water pattern.

### 3" ClearFlow™ Multi-Port Spinner Jet

This jet propels an extravagant swirl of water and air bubbles through multiple ports to create a soothing massage to smaller muscle groups.

### 3.5" & 5" ClearFlow™ Multi-Port Spinner Jet

These jets propel a larger volume of swirling water through multiple ports to target larger muscle groups.

### 5" ClearFlow™ Directional Foot Jet

This adjustable jet provides the ultimate foot massage after a long day on your feet. This jet produces a high volume of water flow to hit all of the foot reflexology points.

Illuminate your spirit with our multi-colored jet mood lighting at your control



\* Jet styles may change, but will usually provide similar water flow hydrotherapy

# Environmentally Friendly

Clearwater Spas is a leader among the most energy efficient spas in the world.



### Clearwater Spas Commitment To Our Environment

Clearwater Spas is committed to protecting the health of our environment and manufacturing energy efficient hot tubs that help to conserve our natural resources. We continually work to improve our designs and manufacture methods to reduce the environmental impact of our product.

### Clearwater Spas E-Smart Technology™

The 'e' in our e-smart technology symbol stands for energy efficiencies, engineering, economies and environment. These are the main areas are where we pay special attention and focus our manufacturing mission on being responsible as a global citizen to our environment.



Clearwater Spas are made with our 'e-smart technology' built into every hot tub to provide a complete energy efficient system. From the initial engineering stage through our manufacturing, recycling and product usage, we have set a high standard to keep our hot tubs environmentally sound.

Our engineering and design team begins all new spa development with a focus on energy efficiencies, ergonomic comfort, therapeutic value, using environmentally friendly products and providing a safe working environment for our employees. Clearwater Spas prides itself in producing no VOC's (Volatile Organic Compound) that pollute the atmosphere.

### Energy Efficiencies

Energy efficiency has never been so important and that's why every component is designed and engineered to come together to create the most energy efficient spa system. Clearwater Spas is among the few manufacturers to comply with California Energy Commission's stringent Title 20/Section 1606 energy standards for portable spas.



**R-20**  
**Reflective Thermal Barrier (RTB) Insulation**  
Providing an R-20 value, our Weather Pro RTB Insulation harnesses all thermal gain from the pumps and heater inside the spa cabinet, while reflecting the colder outside air away from the spa cabinet – thus maintaining the spa shell and water heat.



**Insulated Durafloor**  
Our weather-resistant, fully insulated Durafloor provides the foundation to lift the spa off the cold ground to further insulate and protect the spa from moisture, bugs and other negative influences.



**R-18**  
**Insulated Hardcovers**  
Our tapered 5" to 3" hardcovers are designed to drain off snow and rain. Our extra thick covers also minimize heat loss.

**Energy Efficient Spas**  
Our spas are among the most energy efficient in the world, using as little as 138 kWh per month or costing as low as \$9.99 per month to operate.



**Recycling**  
Clearwater Spas takes pride in using 100% recycled ABS to fabricate our Durafloors on all of our spas. We also recycle 100% of our wood, plastic and cardboard waste.

## Quality In Every Detail

An engineering work of art, inside and out.

### Highest Quality RIM Cabinetry With Removable Side Door Panels

All four sides of our spa units feature removable cabinet panels for easy access to support equipment. This feature is on all of our cabinet styles. *See page 21.*

### Superior Insulation

RTB (Reflective Thermal Barrier) insulation with thermal foil on both sides to reflect heat in and cold air out. *See page 13.*

### Leak Resistant Plumbing

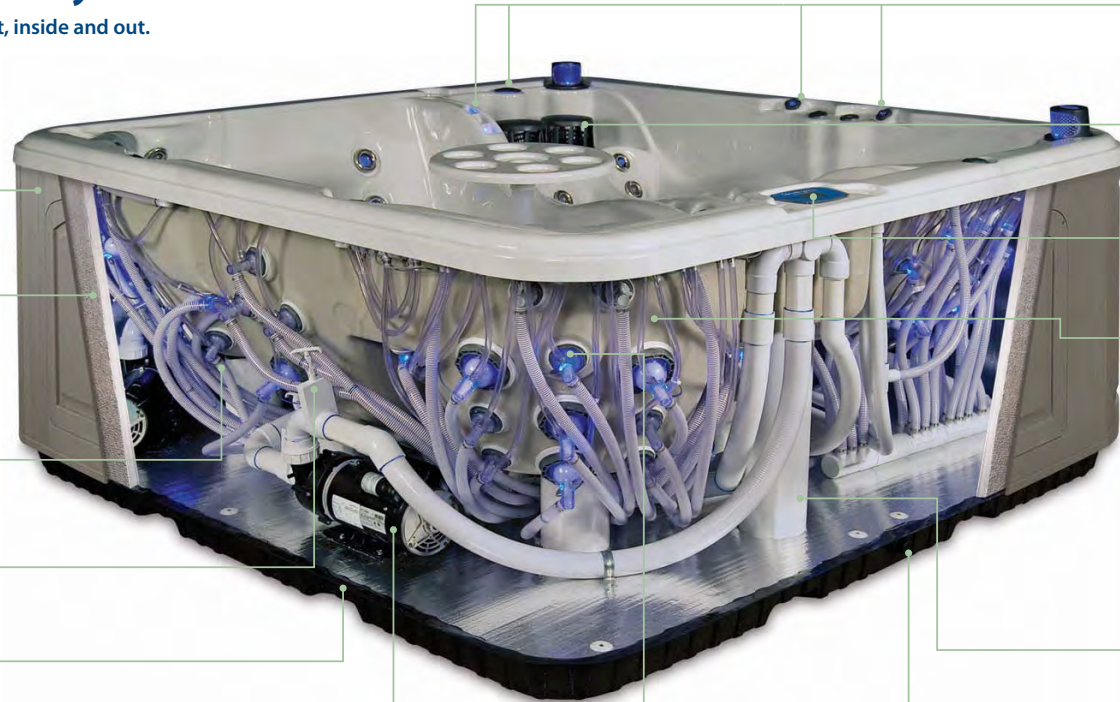
Clearwater Spas uses high quality plumbing components, counter sunk jet fittings, highest quality glues, stainless steel clamps and kink free tubing for worry-free dependability. *See page 11 (Whisper Flow Technology).*

### Quick Pump Disconnect

For ease of maintenance, each pump is equipped with slide valves and unions for easy pump removal.

### Insulated Durafloor System

Our weather-resistant, fully insulated Durafloor, provides the foundation to lift the spa off the cold ground to further insulate and protect the spa from moisture, bugs and other negative influences. *See page 13.*



### Powerful Pumps

Clearwater Spas combines powerful pump placement with our manifold plumbing and whisper flow technology for maximum hydraulic balancing and water flow volume to each massage station.

### Versatile Jet Therapy

Our multi-colored LED mood lighting jets and ergonomic seating are carefully designed to give you the ultimate massage. *See page 6 & 7.*

### Spa Drain

Convenient pull-out drain spout for quick, easy emptying by simply attaching a hose.

### Multi-Colored Water Features

Waterfalls, pop-up water fans and water fountain arches create a soothing experience. *See page 26 & 27.*

### Water Purity & Filtration

Advanced pleated material filters, Salt Systems, Ozone Systems and Clean Light Technology all provide clean, natural water. *See page 17.*

### Intelligent Controls

Simple one-touch controls for a relaxing spa experience. *See page 19.*

### EcoSpray® Shell Strength

Our EcoSpray® shell system with ABS backed acrylic and expanded steel in heavy traffic areas provides unbeatable strength and an environmentally friendly alternative to fiberglass. *See page 15.*

### Silent Circulation Pump

The 24 hour circulation pump filters 30 gallons of water per minute for more complete filtration without the noise.



### PVC Pillar Supports

Clearwater Spas uses a PVC pillar support system that will not rot, mold, rust or otherwise break-down like other manufacturers spas that use wooden or steel supports. *See page 15.*

### Whisper Flow Technology

Clearwater Spas makes some of the quietest spas in the world, thanks to Whisper Flow Technology, our exclusive water delivery system that quietly maximizes the flow of water from the pump to the jets.

It all starts with powerful, energy efficient high performance pumps that deliver an incredible amount of water while running cooler and quieter than the smaller, high amp pumps used by other manufacturers. Each pump is bolted to a specially designed motor mount that reduces pump vibration and pump noise level. The water is passed through to a manifold plumbing system that has no hard ninety-degree elbows or sharp turns. All kink resistant plumbing lines are sized for the proper volume of water movement. Our OETIKER clamping system are stainless steel clamps installed with a pneumatic tool that is regulated and tested to hold 1200 PSI to ensure a leak proof fitting. This design increases water delivery to the jets and lets water move freely while reducing noise.

This perfect water delivery system – with more efficient pumps, manifold plumbing and smart jet design – means that you will always have a fantastic hydrotherapy experience in your Clearwater spa.



Resort Series  
Cabo Signature

## Energy Efficient

Clearwater Spas are among the most energy efficient spas in the world.



Energy efficiency has never been so important, and that's why at the heart of each Clearwater spa lies a power system specifically engineered for high volume and efficient, thorough circulation throughout the spa. Self-priming pumps, designed to Clearwater's exacting requirements, provide maximum performance with ease of startup. Each Clearwater spa has a non-pressurized filtration system and computer-controlled, 100% efficiency-rated stainless steel heater. These features make Clearwater Spas the most energy efficient and easy-to-maintain spas in the world.

## Environmentally Friendly

Clearwater Spas are among the most energy efficient spas in the world.



### Clearwater Spas Are 12% More Energy Efficient Than Foam Filled Spas

Proper insulation is as important to your spa as it is to your home. Providing an R-20 value, our Weather Pro RTB Insulation System harnesses all thermal gain from the pumps and the heater inside the spa skirting while reflecting the colder outside air away from the spa. This UL listed insulation material allows the thermal gain from the pumps and heater to be reflected back inside the spa cabinet, heating the spa shell and water. One of the most dramatic energy-saving insulation systems ever introduced to the spa industry, this quality insulation design makes all Clearwater Spas extraordinarily energy efficient – saving you hundreds of dollars over the lifetime of your spa.



Our RTB insulation provides an R-20 value and is 12% more energy efficient than foam filled spas.



### Durafloor: Redefining Spa Construction

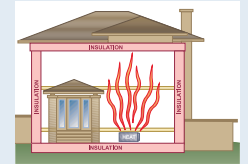
Every house needs a foundation to lift its components off the ground, removing the structure from moisture, bugs and other negative influences. A spa should be built the same way. With its sealed ABS plastic base, the Clearwater Spas dura-floor is the perfect foundation for your spa. Integrated into the spa's structure, the dura-floor keeps the spa components and frame up out of harms way. Our RTB insulation contains borates which are undesirable to insects and rodents.



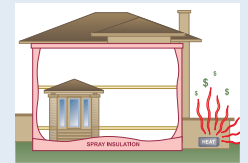
We use 100% recycled ABS



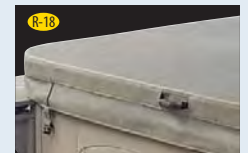
[www.clearwaterspas.com](http://www.clearwaterspas.com)



Perhaps you've heard horror stories about the cost of heating a spa. Relax. This is where Clearwater's smart insulation design makes all the difference. Like a well-insulated house, the equipment that runs your Clearwater Spa is blanketed with a thick layer of insulation that protects the spa machinery – and your investment. And see how the heat given off in running your spa is reused to heat the water? This energy efficient system makes it possible to heat your spa for much less than you'd think.



Many spa manufacturers tend to use inferior spray insulation and even place precious spa machinery in a vented cold environment or even outside the spa cabinet. Such systems, in effect, release valuable energy to the outdoors and needlessly inflate your energy costs.

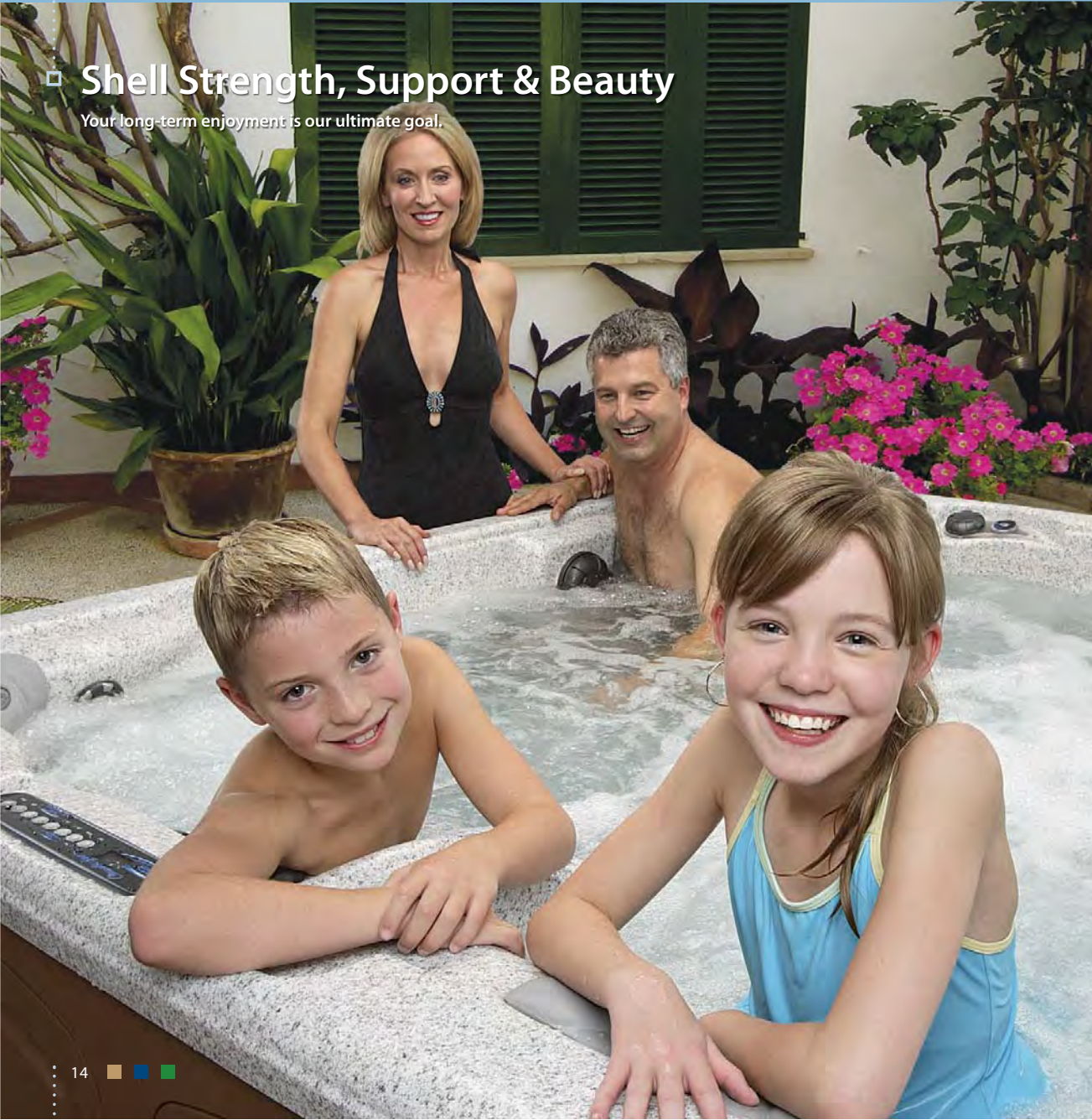


Insulated hard covers provide an R-18 value of insulation to trap heat within our spas and help save energy costs.



## Shell Strength, Support & Beauty

Your long-term enjoyment is our ultimate goal.



### Improving Air Quality One Spa At A Time

Clearwater Spas was the first company to produce an ecologically sound product, and all of our spas are produced without fiberglass resin and other destructive agents. Our durable layered system of ABS backed acrylic, combined with the environmentally friendly EcoSpray® process and metal supported footwell areas, make one of the strongest spa shells in the industry.



### EcoSpray®, An Environmentally Friendly Alternative

Developed specifically to provide a solution to the Styrene problem in the spa and bath industry. Here are some of the benefits of using EcoSpray® material process:

- Eliminates Styrene, a hazardous air pollutant, from the manufacturing process.
- Eliminates potential limits on production due to environmental regulations.
- Eliminates glass roll out and potential voids in the shell system.
- Eliminates Styrene odor.
- Reduces shell weight.
- Adhesion outperforms polyester resin to reduce potential delamination.
- Reduces labor hours required for shell production.

100% EcoSpray® reinforced with expanded metal support in heavy traffic areas

ABS backed acrylic for impact resistance

Acrylic shell for strength and beauty



### Our PVC Pillar Supports Won't Rot, Mold, Rust Or Let You Down

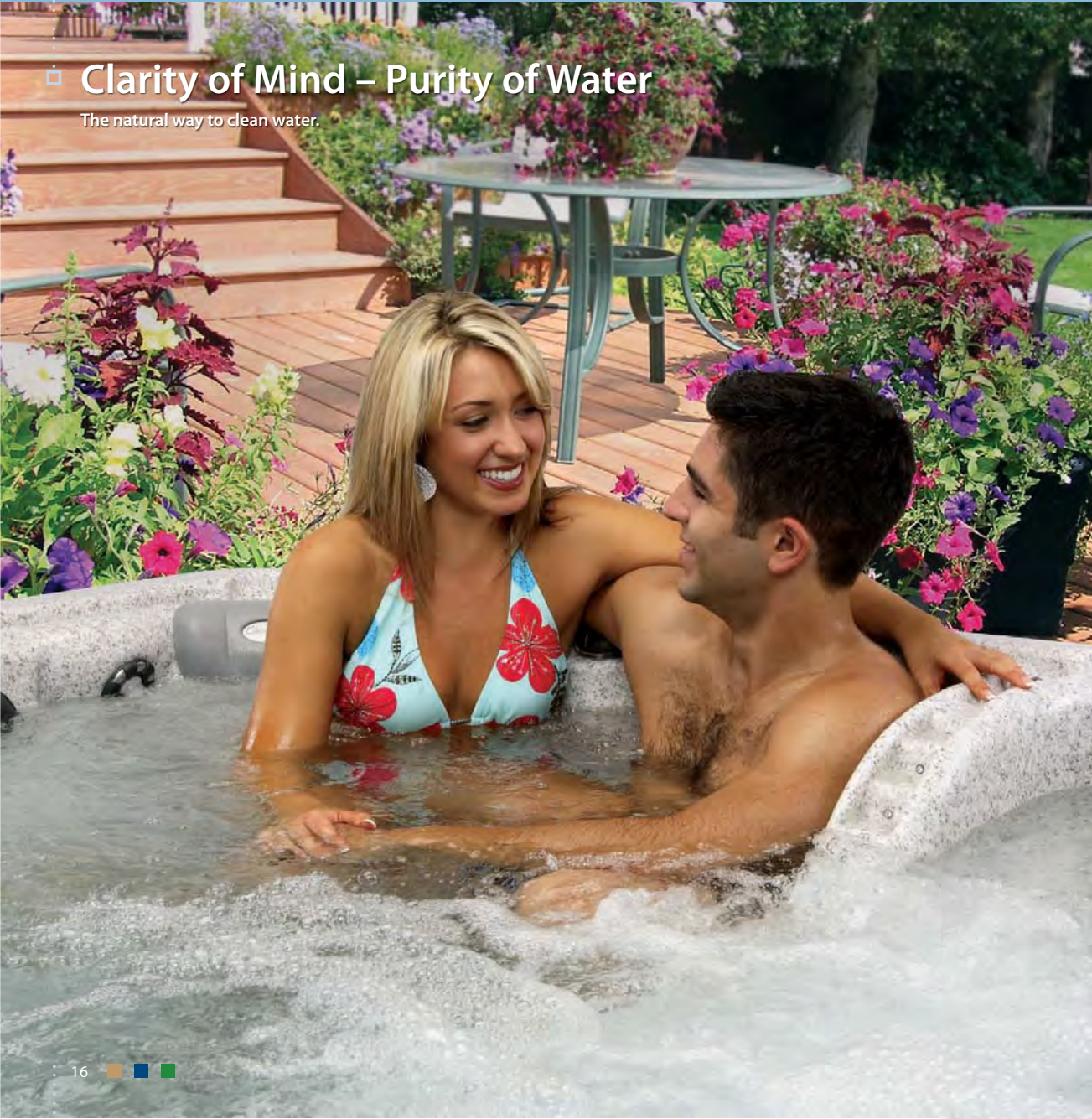
Clearwater Spas uses a PVC pillar support system which will not rot, mold, rust or otherwise breakdown like other manufacturers that use wooden or steel supports. Many other manufacturers fill the entire skirt interior with low density foam which can deteriorate and attract unwanted rodents to its warm and moist environment. Clearwater Spas PVC pillar support system, combined with the RTB insulation and Durafloor, will give you a lifetime of structural support unmatched by any other.



Clearwater Spas PVC pillar support system provides support that will not rot, mold, rust or breakdown.

## Clarity of Mind – Purity of Water

The natural way to clean water.



### Clean, Pure Water – 100% Filtered

The exclusive Clearwater Spas Clear Water System was designed with this in mind, so your hydrotherapy sessions need not be cluttered with worries about water filtration. As you relax in the warm water, body oils and impurities are filtered out with the powerful pumps. Moving thousands of gallons of water per hour ensures that the water is 100% filtered several times a day. To make the system easy to maintain, the recyclable filters easily lift out for cleaning or replacement.



Providing Environmentally Friendly Solutions

### Clearwater Spas Ozone System – Clean Water Naturally

**Clearwater Spas Ozone System. Clean Water Naturally.** Using the latest technologies in ozone water purification, the ozonator uses corona discharge to produce ozone (O<sup>3</sup>). This active oxygen attacks bacteria at microscopic levels reducing the amount of chemicals needed for perfect water. Ozone is also useful in coagulation of metals and other contaminants found in some areas.

**Mazzei MTM Nozzle** re-shears gas bubbles while providing desired system pressure.



**100% Filtered Water, Several Times A Day.** Clearwater Spas anti-vortex filtering system allows maximum filtration. By placing the filters vertically, this allows the water to slow down grabbing more contaminants into the filter media. This also prevents unwanted debris from being reintroduced into the water body.

**24-Hour Silent Circulation Pump.** This quiet pump filters 30 gallons of water per minute, allowing for 24 hour ozone sanitation and water filtration, without the noise.



**Taking Ozone to the Next Level.** With the use of innovative Mazzei injectors, Clearwater Spas ozone system breaks the large ozone bubbles down to tiny bubbles then rifles the water particles for maximum purification.

### Salt System Water Purity

Purify water without all the maintenance. The optional Salt System is a natural water purification system that acts as your own maintenance crew 24/7. This system allows you to create the exact amount of sanitizer needed to maintain crystal clear water without adding chlorine or bromine.



### Clean Light Technology

Clean light technology uses UV-C light to destroy microorganisms, bacteria, algae, yeasts, viruses and molds. This drastically reduces chemical use and provides easier spa water maintenance. This environmentally friendly solution also prolongs the life of your spa shell and equipment.

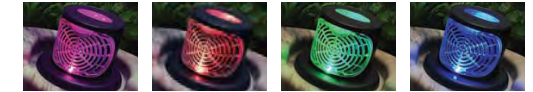
## Comfort Controls At Your Fingertips

Simple one-touch controls for a relaxing spa experience.



### With Our One Touch Buttons, You Are In Control Of Your Spa Experience

Your Clearwater Spa's touch control console is easy to use and understand. The current temperature of the water is always displayed and as you soak, you can adjust the water temperature, air flow, water flow and lighting with a quick touch of a button, without leaving that healing water. Our top of the line ClearTouch™ (pictured left) even operates the music sound system. For peace of mind, an on-board computer system incorporates diagnostic software that troubleshoots the system, providing features for safety and freeze protection.



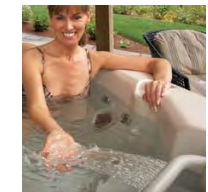
### Clearwater Spas Topside Control Panels Are Easy To Operate

Clearwater's technology combines high performance and versatility. Temperature, lighting, pumps, jet zones, ozone management and programmable filter cycles are all standard. Topside control panels may have different branded backgrounds or button configurations for a specific region or country, but all operate the spa components in similar ways (see your specific spa manual for more information).



### Control Water Features and Multi-Colored Mood Lighting

Set the mood with our unique lighted waterfalls or water fan features to create a soothing experience. Enjoy our colored LED lighting for the ultimate light therapy show.



mp3 100% COMPATIBLE iPod COMPATIBLE

ClearSound™ topside keypad controller (above) and our waterproof docking station (right).

**ClearSound™ Stereo System**  
This state of the art, marine-grade stereo system is made specifically for the spa environment. You control your music from the edge of your spa while you're in the water. The ClearSound™ topside keypad lets you control your iPod/MP3 that is safely tucked away in the waterproof enclosure. The ClearSound™ System also includes an AM/FM radio receiver, two gas spring waterproof pop-up speakers and two transducers.



## Weather Resistant Beauty

Enjoy wood grain cabinetry without all the maintenance.



### Interlocking RIM System Cabinetry – Beauty And Durability

Developed exclusively for Clearwater Spas, this award winning cabinet system offers the beautiful look of tongue and groove wood cabinetry with the highest impact resistance of any cabinet system in the spa industry to date! Clearwater Spas RIM System (reactive injected molding) was designed to withstand impacts, heat, cold and rain while retaining the long lasting look of elegance. There are removable service panels on all sides of our spas. Standard colors come in brown and coastal gray. Special order espresso is also available.



### World's Strongest Cabinet System is "Hummer Tested Tuff!"

Shown here, a Hummer SUV sitting on top of a RIM System cabinet corner piece, without any damage or cracking to the cabinet.



### Product Innovation and Innovator of the Year Awards.

Bayer Science Corporation honors Clearwater Spas Product Innovation and Innovator of the Year award for their RIM System spa cabinets.



### State of the Art Engineering System

Clearwater Spa's RIM system cabinets are engineered to precise fit and finish standards. They feature 12 beautiful sconces for integrated multi-colored LED mood lighting. Craftsman style archways and beveled cabinet detailing fit elegantly with any home or outdoor landscape area. Built with removable service panels. Cabinet, RTB insulation and base are a fused and sealed system.

### Cedar Cabinetry – The Natural Lasting Beauty Of Wood

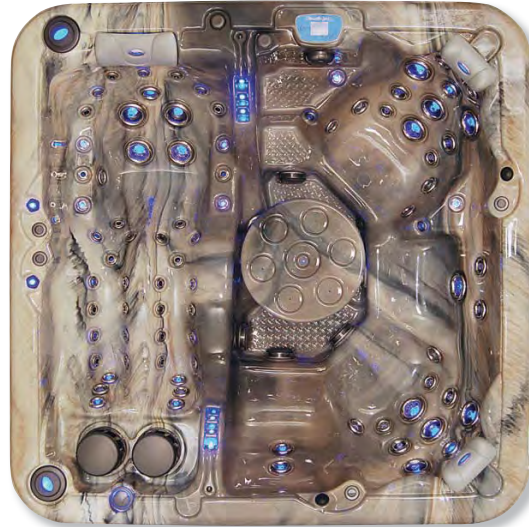
Cedar is one of the longest lasting natural woods and the most durable. This makes it the best material for outdoor wood cabinets for spas. Much of what we use is Western red cedar as our base material for its outstanding qualities.

Its durability comes from its unique composition. Being from the gymnosperm family, its wood is conditioned to be incredibly strong to hold up in all weather conditions. The natural aromatic oil in cedar makes it an excellent repellent to insects and protects it from fungi and other bacteria. The fragrant oil also protects the wood, enabling it to resist rot. These points make it ideal for a hot tub. We offer our spas in two beautiful translucent stain colors, driftwood and natural.



\* Espresso is a special order color

## Designed to Cradle Your Body in Total Relaxation



### Full body lounge and seating area

Stretch out in the lounge and receive a full body massage or sit in one of the multi-level ergonomic hydrotherapy seats



### Open hydrotherapy conversation seating

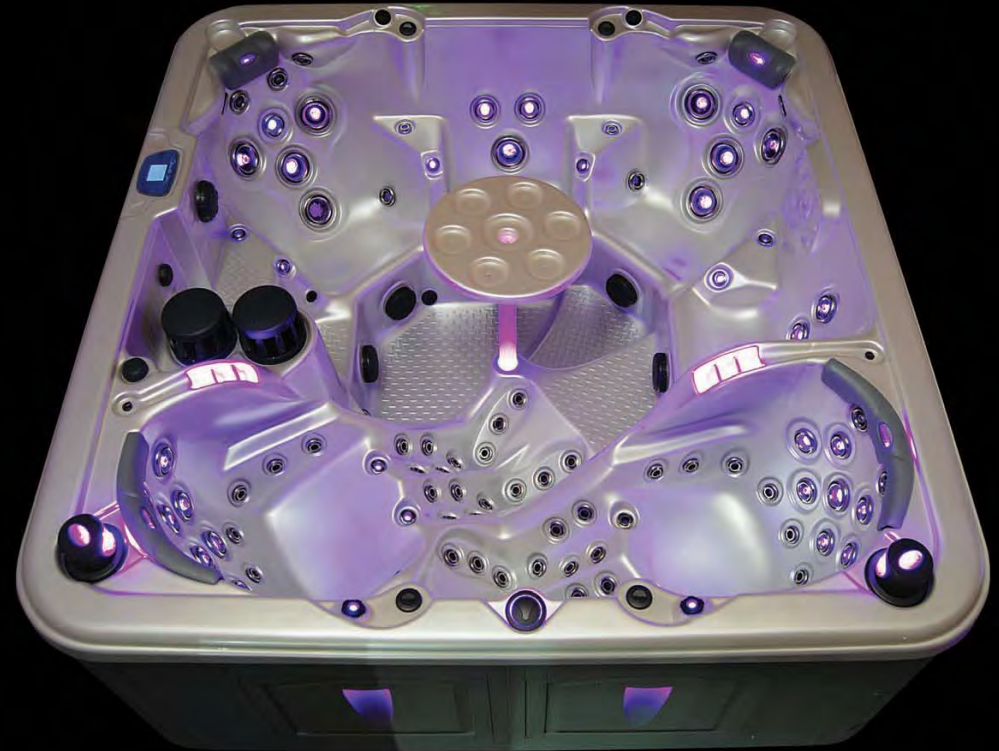
Enjoy a hot water jet massage with family and friends in one of the multi-level ergonomic hydrotherapy seats

### Sculptured to Ergonomic Perfection

Clearwater Spas handcrafts every spa mold to fit to your body type for maximum ergonomic comfort. Our research and development division sculpt every contour with the skills of artisans and engineer every detail with flawless fit and finish like no other.

### Custom Designed for Family and Friends

Every spa is designed to fit various heights and sizes to accommodate you, your family and friends. Choose from different seating heights and lounge length configurations to make your spa hydrotherapy experience the ultimate in relaxation.



## Resort Series



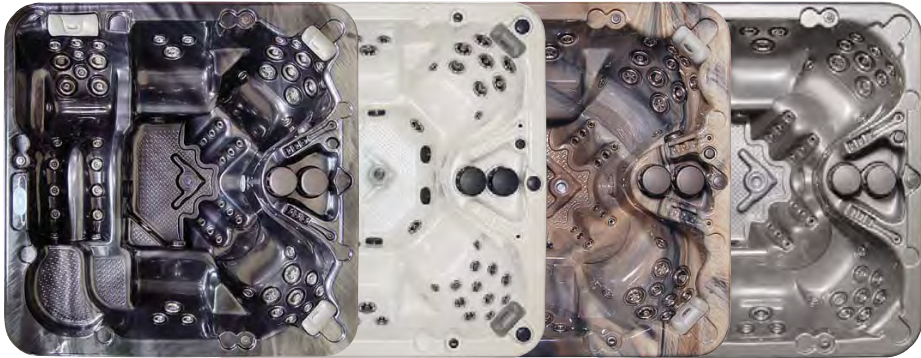
Resort Series Cabo Signature  
with Tuscan Sun Shell and Coastal Gray RIM Cabinetry

Clearwater Spas luxurious Resort Series models combine all the features you would expect at the most elegant resorts around the world. Now in your own backyard, you will enjoy the elegant lifestyle you experience at these world renowned resorts.

*The Resort Series product flyers provides our complete line up of spas in this series.*



## Beachcraft Series



Beachcraft Series St. Andrew Signature  
with Tuscan Sun Shell and Brown RIM Cabinetry

In the Beachcraft Series, hydrotherapy merges with ergonomically designed seating for a lush, elegant hot water experience. Quality, performance and relaxation are all a part of experiencing the Beachcraft Series spas.

*The Beachcraft Series product flyers provides our complete line up of spas in this series.*



## XS Series



XS Series XS93NL Signature  
with Cameo Shell and Coastal Gray RIM Cabinetry

Clearwater Spas energy efficient XS Series models combine the same award winning engineering and craftsmanship in our luxury models with value that is unmatched anywhere. Choose from a variety of sizes to fit in your backyard and enjoy hydrotherapy bliss.

*The XS Series product flyers provides our complete line up of spas in this series.*



## Turn Your Spa into a Resort

You select the options and special features for your ultimate backyard oasis.



**Water Falls, Water Fountain Arches & Pop-Up Water Fans**  
The natural cascade of falling water creates a relaxing, peaceful environment. Our unique water features create a soothing and relaxing experience.

### Enjoy High Fidelity Music with our ClearTouch™, ClearSound™ and Media Sound Systems

These state of the art, marine-grade stereo systems are made specifically for the spa environment. Our Resort and Beachcraft Series provide easy touch topside keypads that let you control your iPod or MP3 player, that is safely tucked away in the waterproof enclosure, without ever leaving the comfort of your spa. Multi-colored LED pop-up mid range speakers, high frequency tweeters and a bass subwoofer provide the ultimate music to move you any time of day or night.



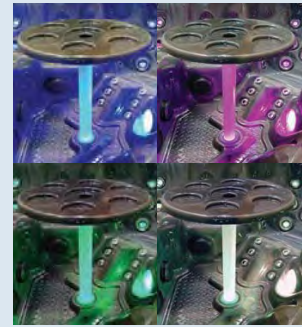
**Water-Grip Waterfall**  
Our water-grip also functions as a soothing waterfall for a relaxing and fun experience.



### Multi-Colored LED Mood Lighting

Bask in the glow of our beautiful multi-colored LED mood lighting integrated throughout our spas. Lighting is available in the hydrotherapy jets, water features, pillows, topside controls, bistro table leg and the exterior cabinetry.

Discover the ways our light therapy can soothe and relax you.



Illuminate your spirit with our multi-colored mood lighting at your control.

### Set the Mood in Your Backyard Oasis

Lighting has a direct impact on mood. With our lighting option, you can control the type of mood you create for your spa experiences – sensual, relaxing or just plain fun. Enjoy total control of your lighting environment and create a focal point oasis in your backyard or garden.



Indirect side panel lighting changes colors for an elegant look.



### Cover Lifter

Save your back and increase the enjoyment of your spa. With the addition of a cover lifter, it couldn't be easier to remove the cover – even by yourself – when you're ready to immerse yourself in the warm, soothing waters of your spa.



### Color Matching Steps

Add color matching steps for easy entry into your Clearwater Spa. Available in weather resistant plastic in either Gray or Brown. Add cedar steps, with natural stain, for our cedar cabinet spas.

## Limited Warranty

Every Clearwater Spa is manufactured to our exacting standards and requirements, and your long-term enjoyment of your spa is our ultimate goal. Therefore, we are proud to provide these comprehensive warranties with our products.

### SIGNATURE PACKAGE

Resort Series | Beachcraft Series | XS Series

**20** YEAR  
Structural  
Warranty

#### 20-YEAR SPA STRUCTURAL [Shell • Pillar Supports • Floor System • RIM Cabinetry]

Clearwater Spa structures are warranted against water loss occurring from defects in material or workmanship for 20 years from the original purchase date. Clearwater Spas also warrants their spa shell interior surface against blistering, cracking and delamination for 20 years from the original purchase date.

**5** YEAR  
Equipment  
Warranty

#### 5-YEAR EQUIPMENT

Clearwater Spas warrants the operating equipment and plumbing against defects in workmanship for five years from the original purchase date.

### GOLD PACKAGE

XS Series

**10** YEAR  
Structural  
Warranty

#### 10-YEAR SPA STRUCTURAL [Shell • Pillar Supports • Floor System • RIM Cabinetry]

Clearwater Spa structures are warranted against water loss occurring from defects in material or workmanship for 10 years from the original purchase date. Clearwater Spas also warrants their spa shell interior surface against blistering, cracking and delamination for 10 years from the original purchase date.

**3** YEAR  
Equipment  
Warranty

#### 3-YEAR EQUIPMENT

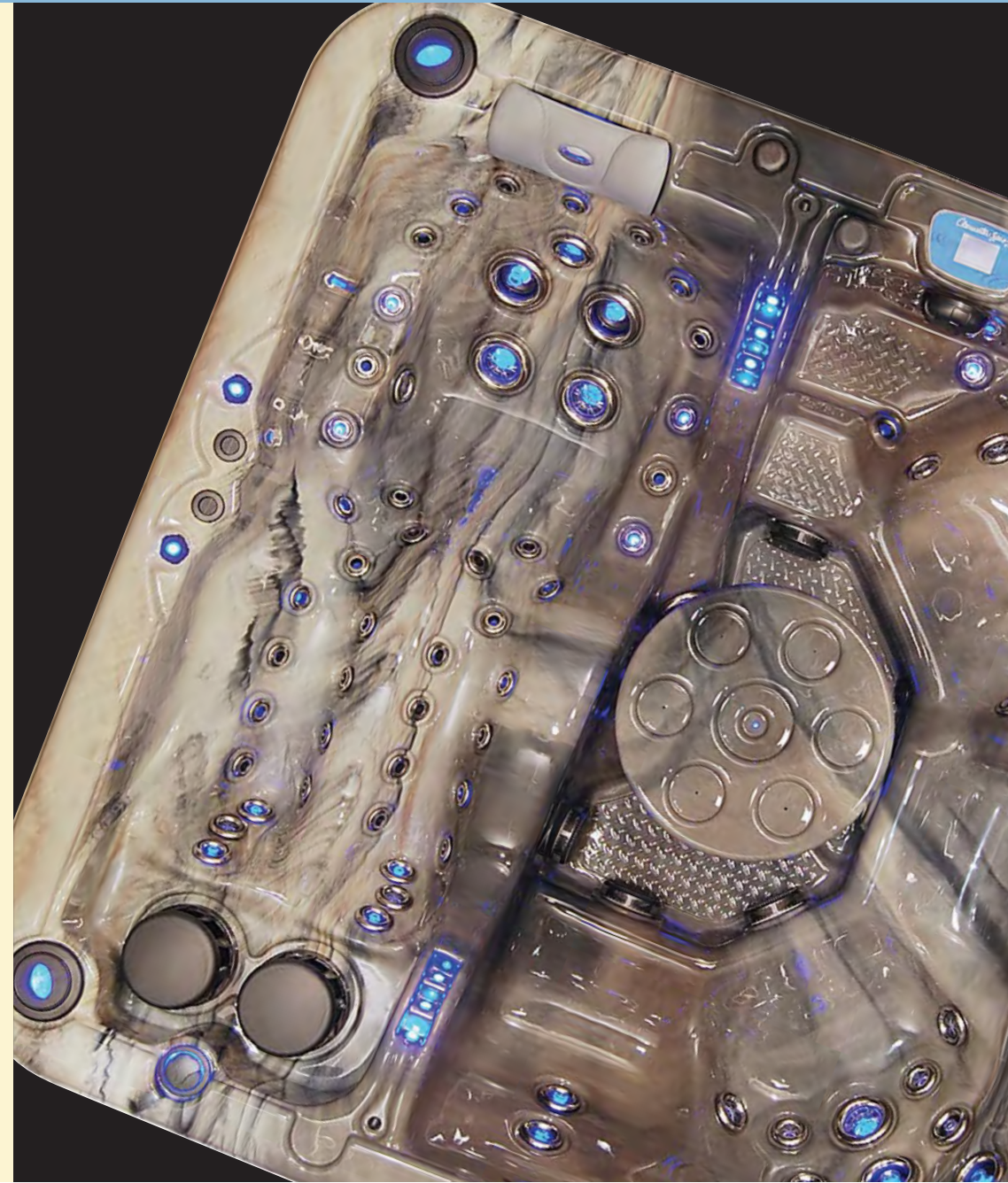
Clearwater Spas warrants the operating equipment and plumbing against defects in workmanship for three years from the original purchase date.

### HOW THE WARRANTY WORKS

In the event of a covered defect under this Limited Warranty, Clearwater Spas or its agent will make repair in accordance with conditions contained in this Limited Warranty. There will be no charge for parts or labor to repair the spa. There may be repair person travel costs if the spa is located outside the normal service area. If the covered defect cannot be repaired, as determined by Clearwater Spas, we reserve the right to provide a replacement exchange spa of equal value. In such an event, the spa owner will be responsible for the cost associated with the removal of the defective spa and the installation of the replacement spa. The liability of Clearwater Spas under this Limited Warranty, if any, shall not exceed the original amount paid for the defective product. It is the responsibility of the spa owner to notify the factory in writing immediately upon discovery of a warranty claim. Neglecting this notification may void your claim.

### LIABILITY LIMITATIONS

This warranty does not cover any defects, malfunctions or damages that result from improper installation, commercial use or improper maintenance. The spa shell is made of high quality impact resistant thermoplastic. The spa surface cannot be subjected to periods of direct sunlight without being filled with water. Exposure to direct sun can cause deformation of the spa surface. Such exposure will void the warranty. This Limited Warranty is limited to the original owner, installed at the original site. Any requests for change of site location must first be approved in writing by Clearwater Spas. This Limited Warranty is void if the spa has been altered, neglected, abused or misused or if any repairs have been made by an unauthorized agent. Misuse and abuse include any installation, maintenance or operation not in accordance with the owner's operations manual. Clearwater Spas is not responsible for incidental or consequential damages of any nature, acts of God or other causes beyond the control of Clearwater Spas. All warranties, implied or otherwise, including implied warranties for merchantability and fitness for a particular purpose, are limited to the terms set forth in this warranty. This Limited Warranty only covers those items manufactured by Clearwater Spas, excluding pillows, iPod/MP3/FM docking stations, ClearSound Stereo System, Media Sound System, filter cartridges and ozonators which are covered under their separate manufacturer's warranty. Exterior cabinet/structure surround skirting is warranted to be free of defects at time of delivery and for 20 years for Signature Package / 10 years Gold Package for RIM Cabinets and for one year on Cedar Cabinets thereafter, but does not include the cabinet surface color finish fading (stain or paint). No representative of Clearwater Spas, not its agents, distributors or dealers, has any authority to alter in any manner the terms of this Limited Warranty and Clearwater Spas is not responsible for any undertaking, representation of warranty made by any other person beyond those expressly set forth in this warranty.





Clearwater Spas.com

P.O. Box 2140  
18800 Woodinville-Snohomish Rd.  
Woodinville, WA 98072

Visit our website at:  
[www.clearwaterspas.com](http://www.clearwaterspas.com)

Your Clearwater Spas dealer is:



Energy Efficient | Committed to Protecting Our Environment



**Mixed Sources**

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“We reserve the right to improve our product without notice”

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